



BLUETOOTH FILE TRANSFER

ACTAS Link

Quick Start Guide for transferring reports from ACTAS Px60 and Px60+ systems to a mobile device.

ACTAS Px60 / Px60+

iOS and Android

Bluetooth Low Energy



POWER > CONNECT > EXPORT > DOWNLOAD

No Wi-Fi connection or software installation on the ACTAS computer is required.

One simple workflow

Follow the startup order below. Each stage is intentionally separated to avoid connection and file-transfer problems.

1

Power

Turn on ACTAS Link while it is disconnected from the ACTAS.

2

Connect

Plug it into the ACTAS USB port and allow drive detection.

3

Export

Select the required Job and export the report.

4

Download

Open the ACTAS Link app, pair, and access the file.



Startup order matters

1

Power ACTAS Link before connecting it to ACTAS.

2

Wait until the LEDs are on.

3

Connect the USB cable to the ACTAS Px60/Px60+.

4

Allow approximately one minute for USB detection.

5

Export the report and wait until the process is complete.

6

Open the mobile app and connect over Bluetooth.

Prepare and connect

1

Power on ACTAS Link

With the module disconnected from the ACTAS, press the power switch once. Then press and hold it a second time until the LEDs turn on.

Important: Start ACTAS Link before plugging it into the ACTAS USB port.



2

Connect to ACTAS Px60/Px60+

Connect the ACTAS Link USB cable to the ACTAS USB port. Keep the module powered while the ACTAS detects it as a removable drive.

- Do not use the ACTAS USB port as the first power source.
- Allow approximately one minute for drive recognition.



Select and export the report

3

Select the Job

From the ACTAS home screen, open Jobs. Select the Job that contains the test result you want to transfer.

Confirm that the selected Job contains the correct test before exporting.



4

Export the report

Inside the selected Job, choose Export and create the required report or data file. Wait until ACTAS confirms that the process is complete.

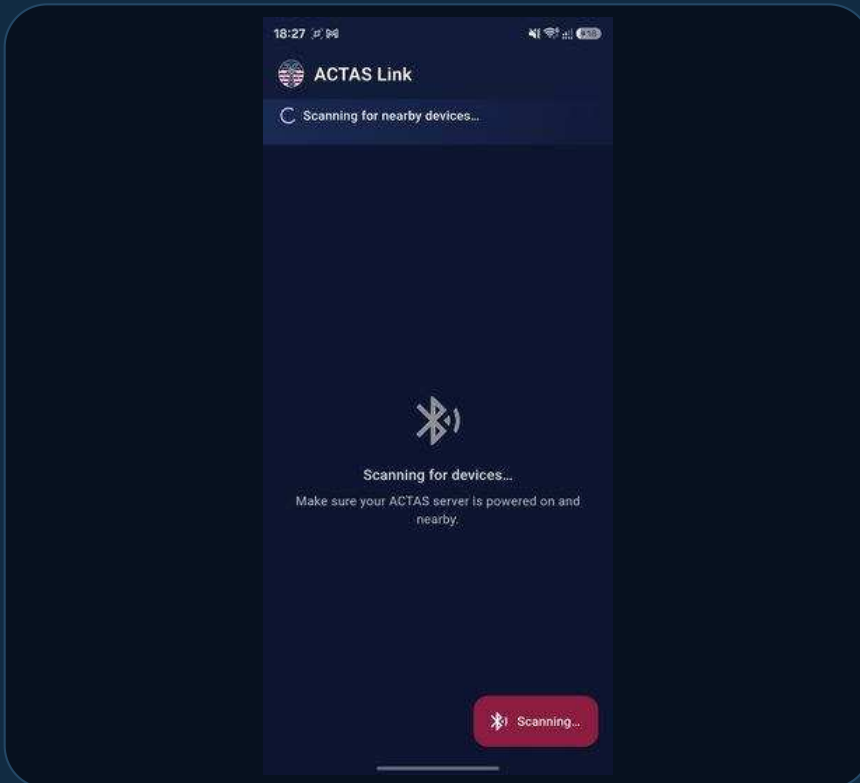
- Do not disconnect ACTAS Link while ACTAS is writing the file.
- The file is saved to ACTAS Link as a removable USB drive.



Connect to ACTAS Link

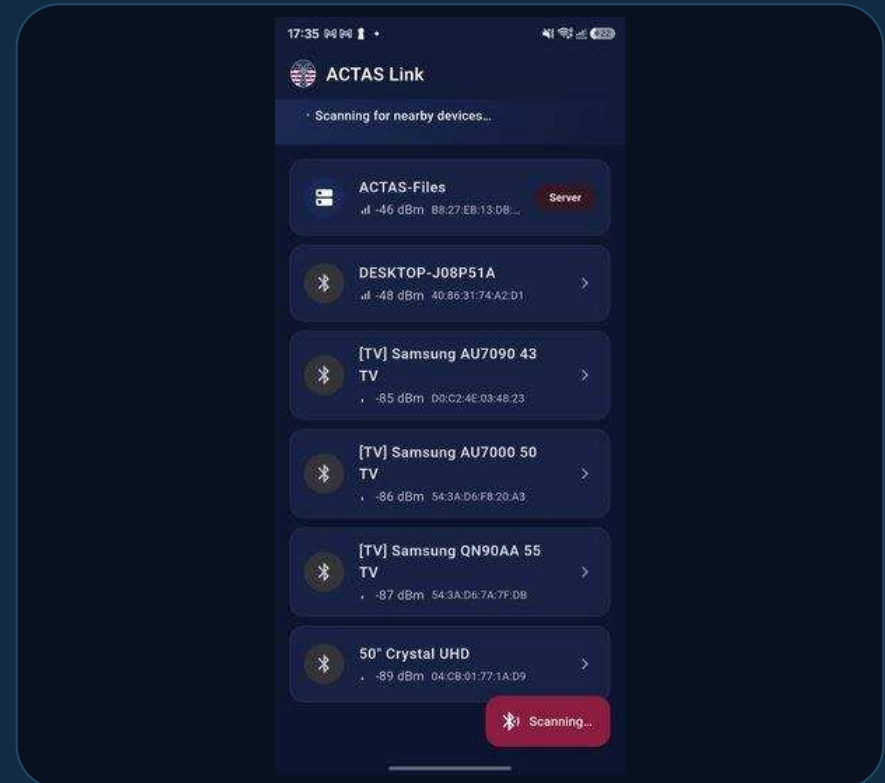
Enable Bluetooth and open the ACTAS Link app. The device may take up to approximately three minutes to appear after startup.

1 Scan



Wait for ACTAS Link to appear in the device list.

2 Select

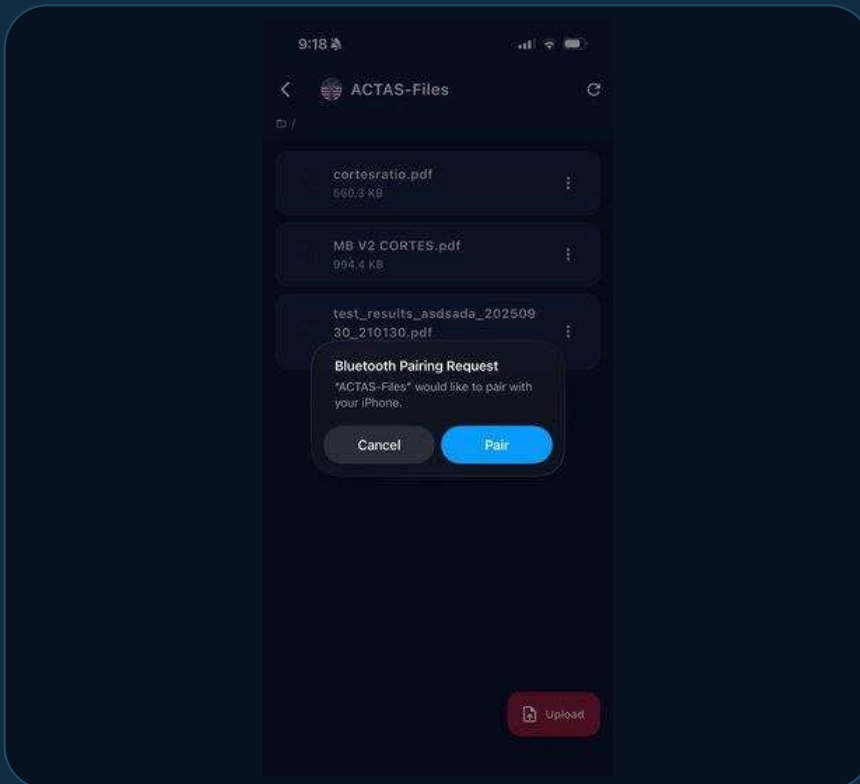


Choose the ACTAS file server from the available devices.

Pair, download, and share

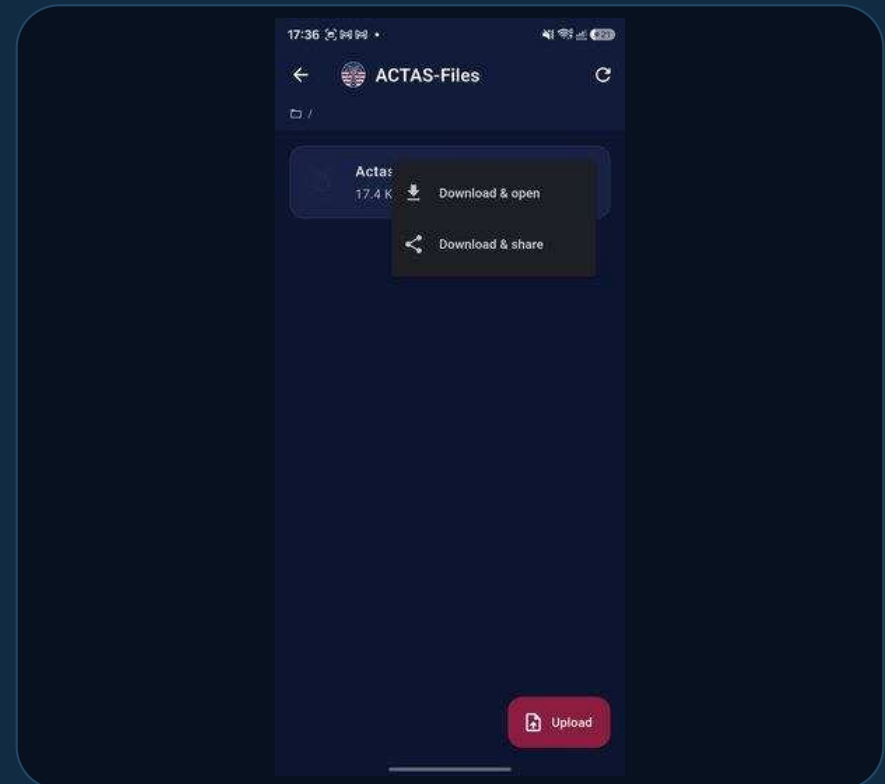
Approve the Bluetooth pairing request, then open, save, or share the exported report from the ACTAS Link app.

3 Pair



Approve the Bluetooth pairing prompts when requested.

4 Download



Open the file, save it to the device, or share it.

Timing and common checks

Connection timing

-  **USB recognition**
Allow about one minute after connecting ACTAS Link to ACTAS.
-  **Bluetooth visibility**
Allow up to approximately three minutes after startup.
-  **Pairing**
Pairing is normally required only the first time.
-  **Export completion**
Do not disconnect the module while ACTAS is writing the file.

Common checks

-  **ACTAS does not recognize the drive**
Disconnect the USB cable, confirm ACTAS Link is powered, wait 1-2 minutes, reconnect it, and allow USB detection.
-  **The app keeps scanning**
Confirm Bluetooth is enabled, keep the phone close, and allow up to approximately three minutes after startup.
-  **The exported file is missing**
Verify that the correct Job was selected and that the export finished successfully before opening the app.

Quick reset sequence

Power off and disconnect ACTAS Link. Restart it independently, wait for the LEDs, reconnect it to ACTAS, and repeat the export.